



KIT PART NUMBERS 1572050 AND 1582067

INSTRUCTIONS FOR INSTALLING REPLACEMENT PARTS IN A ROTARY VEND DOOR

CHECK THE PARTS RECEIVED IN THE KIT WITH THE PARTS LIST IN THESE INSTRUCTIONS. IF ANY PARTS ARE MISSING, CONTACT THE NATIONAL VENDORS PARTS DEPARTMENT IMMEDIATELY.

**Read these instructions carefully before installing the kit.
Keep these instructions for part numbers and for future reference.**

This kit contains the following:

INDEX	PART NUMBER	DESCRIPTION	QUANTITY
1	1472406	END DISC & PILFERAGE DOOR ASSEMBLY - LONG (KIT 1572050 ONLY)	1
	1482404	END DISC & PILFERAGE DOOR ASSEMBLY - SHORT (KIT 1582067 ONLY)	1
2	1572182	END DISC & DELIVERY DOOR ASSEMBLY - LONG (KIT 1572050 ONLY)	1
	1582057	END DISC & DELIVERY DOOR ASSEMBLY - SHORT (KIT 1582067 ONLY)	1
3	1572051	PAD	2
4	1572052	KIT INSTRUCTIONS	1

1. See figure 1. Remove the delivery pan assembly from the door.
2. Place the delivery pan assembly on its right end.
3. Unhook the spring.
4. The end disc/delivery door assembly and the end disc/pilferage door assembly are assembled as one unit. This unit is secured by screws, washers, and pivot bushings from the inside as shown in figure 1. Remove the screws, washers, and pivot bushings.
5. Lubricate both pivot bushings with silicone compound and set them aside.
6. The delivery pan assembly is held together with several sheet metal screws and braces. Remove screws from the left end and remove the left end plate.
7. Remove the end disc/delivery door assembly and end disc/pilferage door assembly unit from the right end plate.
8. Install the new end disc/delivery door assembly and end disc/pilferage door assembly unit to the right end plate. Line up the timing marks on all gears, as shown in figure 2.
9. Once the timing marks are lined up properly, secure the end disc and delivery door assembly and end disc and pilferage door assembly unit to the right end plate. Secure with the pivot bushing, washer, screw, and nut removed in step 4.



10. Repeat steps 8 and 9 for the left end plate. Look closely through the inspection holes in the right and left end plates and make sure the timing marks are lined up as shown in figure 2.
11. Replace the screws in the left end.
12. Rehook the spring.
13. Test the unit for proper operation.
14. Add the rubber bumpers to the channels as shown.
15. Replace the unit on the door.
16. Again, check the unit for proper operation.

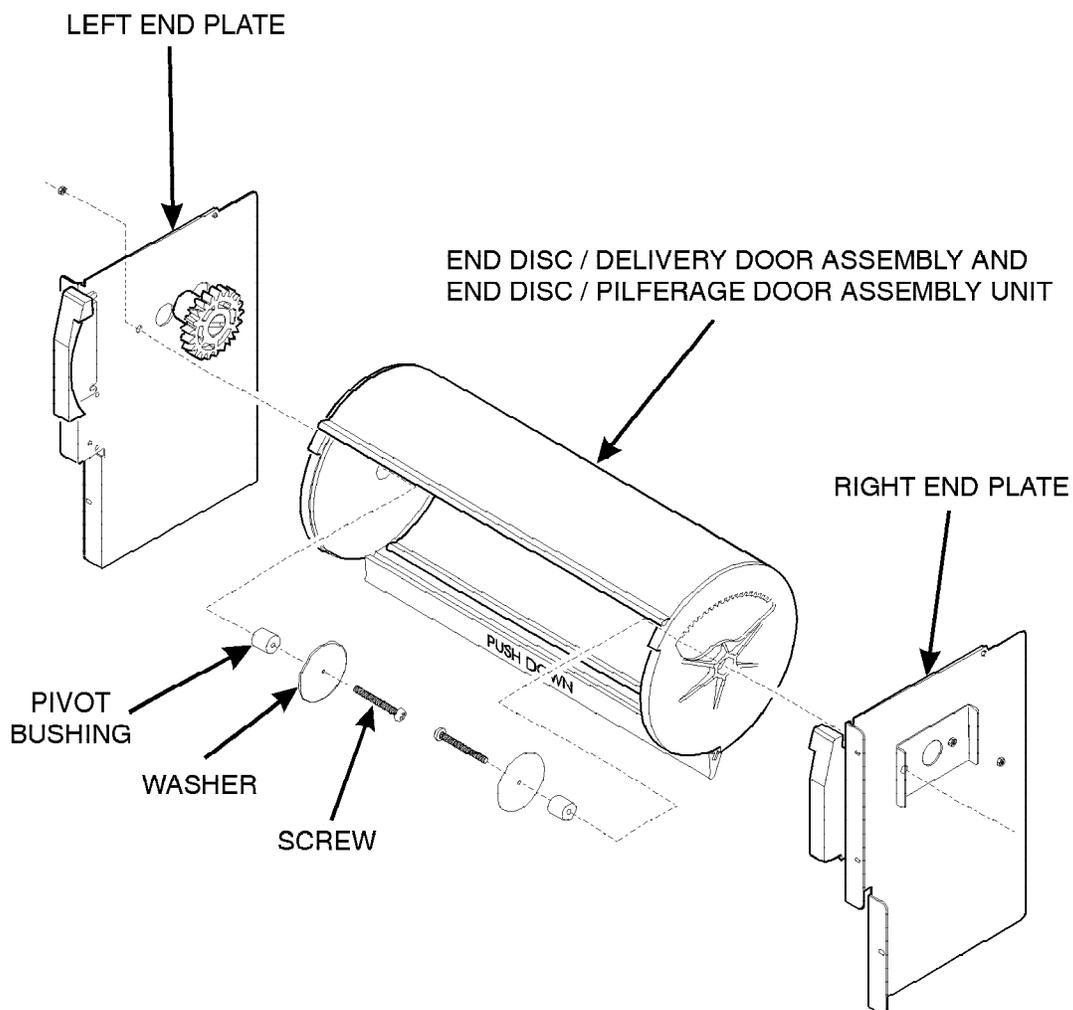


FIGURE 2

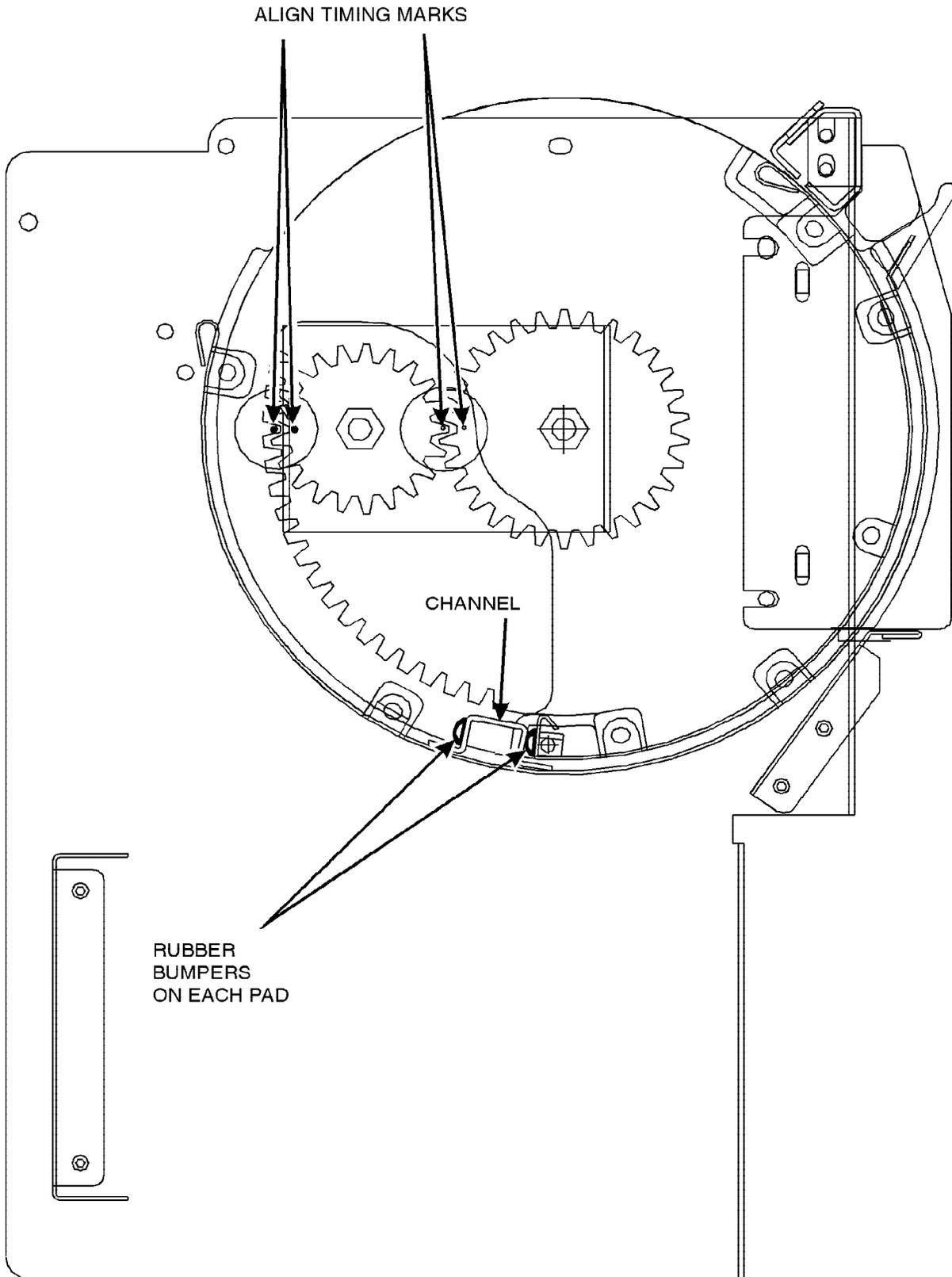


FIGURE 2